

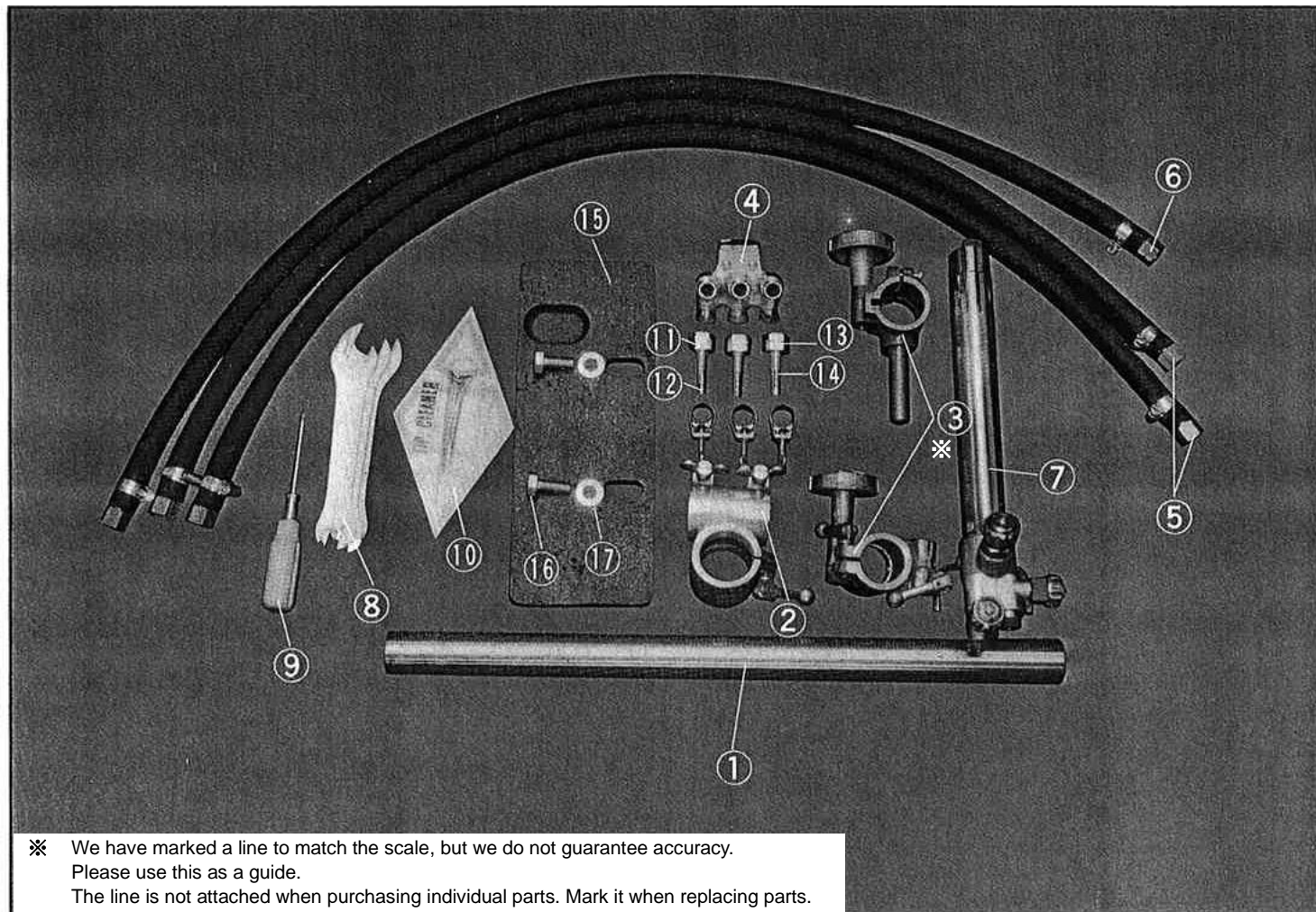
# DIAGRAMS & PARTS LIST



# IK-12max3

6W400009-2  
TORCH L-100

## DIAGRAM



## PARTS LIST

ITEM No.	PART NAME	Qty	STOCK No.	REMARKS
1	Pipe arm	1	60030321	500mm
2	Arm holder unit	1	60030301	
3	Torch holder assembly	1	60030367	※
4	Distributor	1	60013301	Except U.S.A.
	Distributor	1	60013302	U.S.A. only
5	Hose for oxygen	2	60030368	Except U.S.A.
	Hose for oxygen		60030369	U.S.A. only
6	Hose for gas	1	60030370	Except U.S.A.
	Hose for gas		60030371	U.S.A. only
7	Torch	1	60010701	Except U.S.A.
	Torch		60010702	U.S.A. only

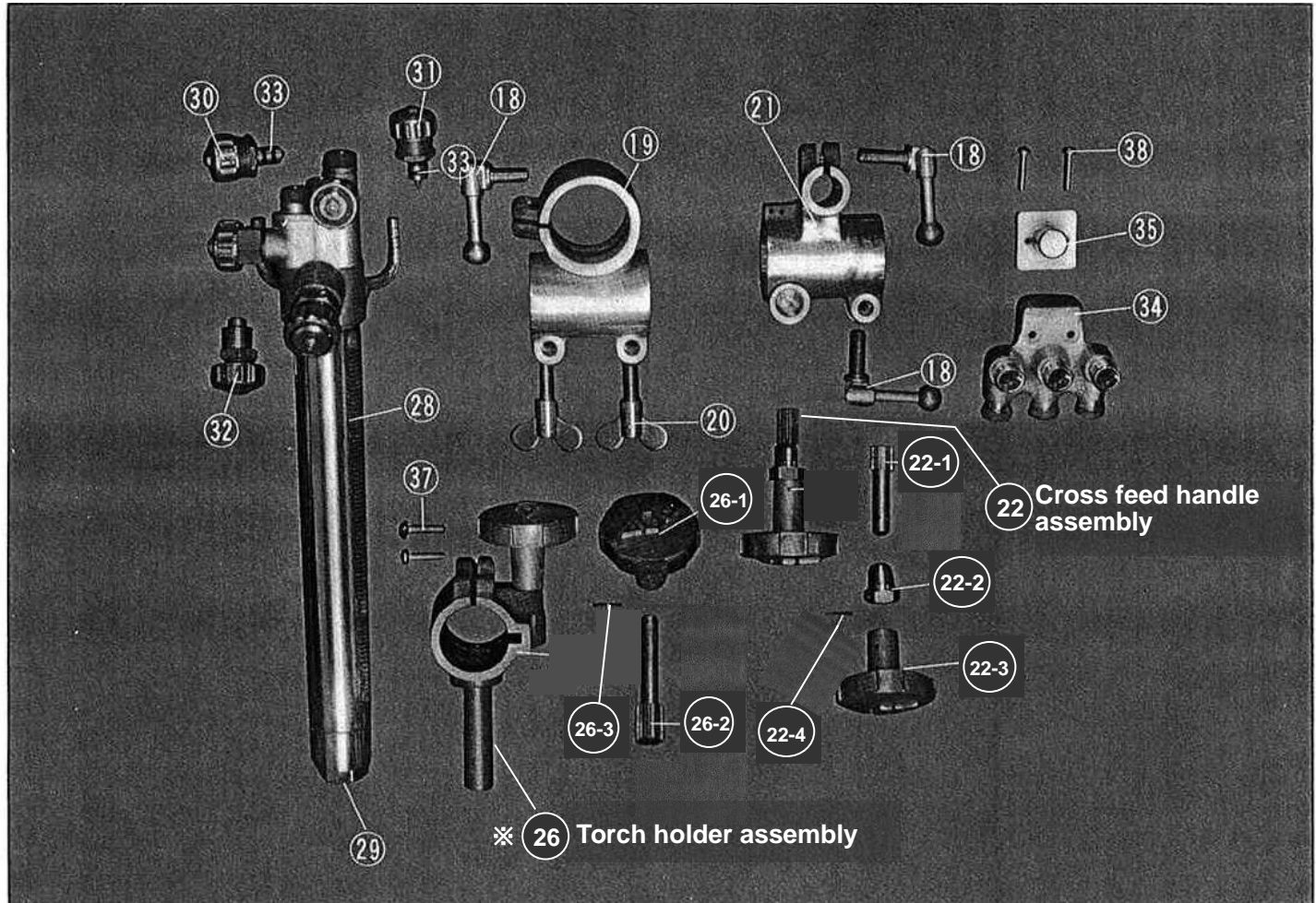
ITEM No.	PART NAME	Qty	STOCK No.	REMARKS
8	Spanner	1	60030309	
9	Screw driver	1	60030310	
10	Tip cleaner	1	60030311	
11	Nut for oxygen	2	60015001	Except U.S.A. M16xP1.5
12	Hose connector	2	60015003	Except U.S.A. 5/16
13	Nut for gas	1	60015002	Except U.S.A. M16xP1.5 Right
14	Hose connector	1	60015004	3/8
15	Weight	1	60030346	
16	Hex bolt	2	6C011035	BH-10x35
17	Washer	2	6D500100	WF-10



6W400009-2

# IK-12max3 TORCH L-100

## DIAGRAM



※ We have marked a line to match the scale, but we do not guarantee accuracy.  
Please use this as a guide.

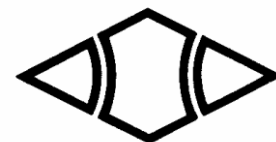
The line is not attached when purchasing individual parts. Mark it when replacing parts.

## PARTS RIST

ITEM No.	PART NAME	Qty	STOCK No.	REMARKS
18	Crank handle	1	60030313	
19	Arm holder base	1	60030314	
20	Wing bolt	3	60030315	
21	Cross feed holder	1	60030372	With key
22	Cross feed handle assembly	1	60030373	
22-1	Pinion	1	60030375	
22-2	Pinion metal	1	60030374	
22-3	Handle	1	60030317	
22-4	Spring pin	1	6B022516	PR-2.5x16
26	Torch holder assembly	1	60030376	※
26-1	Handle	1	60030317	
26-2	Pinion	1	60030377	

ITEM No.	PART NAME	Qty	STOCK No.	REMARKS
26-3	Spring pin	1	6B022516	PR-2.5x16
28	Torch rack	1	60010703	With screw
29	Tip fixing nut	1	60005020	
30	Valve for preheat oxygen	1	60015355	
31	Valve for gas	1	60015356	
32	Valve for jet oxygen	1	60015122	
33	O-Ring	1	60005026	
34	Distributor body	1	60013303	
	Distributor body	1	60013304	U.S.A. only
35	Distributor bracket	1	60013305	
37	Screw	2	6C520418	SP-4x18
38	Screw	2	6C520430	SP-4x30





**IK-12max3**  
**TORCH L-100 PARTS LIST**

---

Date of issue: Feb.2012  
2<sup>nd</sup> Jan.2013  
3<sup>rd</sup> Oct.2023

---

**KOIKE SANZO KOGYO CO.,LTD.**  
Printed in Japan